



# A Brand® ADO-SUS

Advanced Performance Coolant-Fed  
Carbide Drills for Stainless Steel

**List Price  
Less 23%**



Sizes listed in the table below are stocked at Mars Supply, but **ALL** sizes within List 5200 & 5210 drill series are included in this sale.

The A Brand® ADO-SUS drill series is OSG's premium line of carbide coolant-fed high performance drills, designed to drill in stainless steel. New "Mega Cooler™" coolant hole shape improves coolant flow, chip evacuation and cutting heat generation. This reduces work hardening, which leads to longer tool life during tapping and reaming operations. While our proprietary WXL® coating provides drastically higher coating oxidation temperature and hardness that dramatically improves wear resistance. **NOTE:** MEGA COOLER™ applies only to diameter sizes over 6 mm.

List  
5200



SPEED  
FEED  
P358

CARBIDE

WXL



30°

SHANK  
h6

List  
5210



SPEED  
FEED  
P358

CARBIDE

WXL



30°

SHANK  
h6

	Order #	Diameter				Flute Lgth. mm	OAL mm	Shk. Dia. mm/in	List Price	Sale Price	
		Fractional	Wire	Letter	mm						Inch
List 5200 ~ 3xD	OSG8665260	--	--	--	2.600	0.10236	16	66	3	\$72.44	<b>\$55.78</b>
	OSG520010912	7/64	--	--	2.778	0.10938	17	66	3	\$72.44	<b>\$55.78</b>
	OSG520012512	1/8	--	--	3.175	0.12500	20	74	1/8	\$74.99	<b>\$57.74</b>
	OSG520013512	--	--	--	3.440	0.13543	21	74	4	\$74.99	<b>\$57.74</b>
	OSG520014012	9/64	--	--	3.572	0.14063	22	74	4	\$74.99	<b>\$57.74</b>
	OSG520015212	--	--	--	3.860	0.15197	24	74	4	\$75.77	<b>\$58.34</b>
	OSG520016812	--	--	--	4.270	0.16811	26	80	6	\$77.78	<b>\$59.89</b>
	OSG8665510	--	--	--	5.100	0.20079	26	82	6	\$89.48	<b>\$68.90</b>
	OSG8665520	--	--	--	5.200	0.20472	26	82	6	\$89.48	<b>\$68.90</b>
	OSG520021812	7/32	--	--	5.556	0.21875	28	82	1/4	\$94.46	<b>\$72.73</b>
	OSG8665635	1/4	--	E	6.350	0.25000	32	88	1/4	\$94.46	<b>\$72.73</b>
	OSG520026112	--	--	--	6.650	0.26181	34	88	8	\$100.14	<b>\$77.11</b>
	OSG520027012	--	--	--	6.860	0.27008	35	88	8	\$100.14	<b>\$77.11</b>
	OSG8680700	--	--	--	7.000	0.27559	35	88	8	\$111.26	<b>\$85.67</b>
	OSG520028112	9/32	--	--	7.144	0.28125	36	94	5/16	\$117.51	<b>\$90.48</b>
	OSG520031212	5/16	--	--	7.938	0.31250	40	94	5/16	\$124.26	<b>\$95.68</b>
	OSG8680810	--	--	--	8.100	0.31890	41	101	10	\$136.78	<b>\$105.32</b>
	OSG8680860	--	--	--	8.600	0.33858	43	101	10	\$142.57	<b>\$109.78</b>
	OSG520034012	--	--	--	8.640	0.34016	44	101	10	\$142.57	<b>\$109.78</b>
	OSG520034812	--	--	--	8.860	0.34882	45	101	10	\$142.57	<b>\$109.78</b>
	OSG8665940	--	--	--	9.400	0.37008	47	106	10	\$149.75	<b>\$115.31</b>
	OSG520037512	--	--	--	9.525	0.37500	48	106	3/8	\$162.55	<b>\$125.16</b>
	OSG520041112	--	--	--	10.440	0.41102	53	113	12	\$171.74	<b>\$132.24</b>
OSG520042212	27/64	--	--	10.716	0.42188	54	113	7/16	\$181.07	<b>\$139.42</b>	
OSG8666075	--	--	--	10.750	0.42323	54	113	11	\$181.07	<b>\$139.42</b>	
OSG520042712	--	--	--	10.860	0.42756	55	113	12	\$181.07	<b>\$139.42</b>	
OSG8681100	--	--	--	11.000	0.43307	55	113	12	\$181.07	<b>\$139.42</b>	
OSG520043712	7/16	--	--	11.113	0.43750	56	113	7/16	\$187.79	<b>\$144.60</b>	
OSG8666160	--	--	--	11.600	0.45669	58	120	12	\$202.21	<b>\$155.70</b>	
OSG520050012	1/2	--	--	12.700	0.50000	64	128	1/2	\$216.65	<b>\$166.82</b>	
List 5210 ~ 5xD	OSG521012512	1/8	--	--	3.175	0.12500	29	86	1/8	\$93.72	<b>\$72.16</b>
	OSG521018712	--	--	--	4.763	0.18750	44	95	3/16	\$99.44	<b>\$76.57</b>
	OSG521021812	7/32	--	--	5.556	0.21875	45	100	1/4	\$111.17	<b>\$85.60</b>
	OSG8667635	1/4	--	E	6.350	0.25000	52	109	1/4	\$111.17	<b>\$85.60</b>
	OSG521031212	5/16	--	--	7.938	0.31250	64	118	5/16	\$146.21	<b>\$112.58</b>
	OSG521037512	3/8	--	--	9.525	0.37500	76	136	3/8	\$192.18	<b>\$147.98</b>
	OSG521043812	7/16	--	--	11.113	0.43750	89	156	7/16	\$220.95	<b>\$170.13</b>
	OSG521050012	1/2	--	--	12.800	0.50000	103	167	1/2	\$254.91	<b>\$196.28</b>



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# A Brand® ADO

High Performance Coolant-Fed Carbide  
Drills for Ferrous and Non-Ferrous Materials

List Price  
Less 23%



Sizes listed in the table below are stocked at Mars Supply, but ALL sizes within List 6500 & 6510 drill series are included in this sale.

The A Brand® ADO drill series is OSG's premium line of carbide coolant-fed high performance drills, designed to drill in a variety of steels up to 50X diameter without pecking. New point geometry creates sharp cutting action for reduced thrust forces, while our proprietary EgiAs coating provides drastically higher hardness and heat resistance, enabling higher drilling speeds and incredible tool life.

List  
6500



SPEED FEED P358 CARBIDE EgiAs 30° SHANK h6

Order #	Diameter					Flute Lgth. mm	OAL mm	Shk. Dia. mm/in	List Price	Sale Price
	Fractional	Wire	Letter	mm	Inch					
OSG650010912	7/64	--	--	2.778	0.10938	17	66	3	\$72.44	<b>\$55.78</b>
OSG650012511	1/8	--	--	3.175	0.12500	20	74	1/8	\$74.99	<b>\$57.74</b>
OSG650021711	7/32	--	--	5.556	0.21875	28	82	1/4	\$94.46	<b>\$72.73</b>
OSG650025011	1/4	--	E	6.350	0.25000	32	85	1/4	\$94.46	<b>\$72.73</b>
OSG650028011	9/32	--	--	7.144	0.28125	36	94	5/16	\$117.51	<b>\$90.48</b>
OSG650031211	5/16	--	--	7.938	0.31250	40	94	5/16	\$124.26	<b>\$95.68</b>
OSG650037511	3/8	--	--	9.525	0.37500	48	106	3/8	\$162.55	<b>\$125.16</b>
OSG650042111	27/64	--	--	10.716	0.42188	54	113	7/16	\$181.07	<b>\$139.42</b>
OSG650043711	7/16	--	--	11.113	0.43750	56	120	7/16	\$187.79	<b>\$144.60</b>
OSG650050011	1/2	--	--	12.700	0.50000	64	128	1/2	\$216.65	<b>\$166.82</b>

List  
6510



SPEED FEED P358 CARBIDE EgiAs 30° SHANK h6

Order #	Diameter					Flute Lgth. mm	OAL mm	Shk. Dia. mm/in	List Price	Sale Price
	Fractional	Wire	Letter	mm	Inch					
OSG8692278	7/64	--	--	2.778	0.10938	26	78	3	\$90.55	<b>\$69.72</b>
OSG8692310	--	--	--	3.100	0.12205	28	86	4	\$93.72	<b>\$72.16</b>
OSG651012511	1/8	--	--	3.175	0.12500	29	86	1/8	\$93.72	<b>\$72.16</b>
OSG8692380	--	--	--	3.800	0.14961	35	86	4	\$94.72	<b>\$72.93</b>
OSG651021711	7/32	--	--	3.556	0.21875	45	100	1/4	\$111.17	<b>\$85.60</b>
OSG8692580	--	--	--	5.800	0.22835	47	100	6	\$111.17	<b>\$85.60</b>
OSG651025011	1/4	--	--	6.350	0.25000	52	109	1/4	\$111.17	<b>\$85.60</b>
OSG651028011	9/32	--	--	7.144	0.28125	58	118	5/16	\$138.28	<b>\$106.48</b>
OSG8692730	--	--	--	7.300	0.28740	59	118	8	\$138.28	<b>\$106.48</b>
OSG651031211	5/16	--	--	7.938	0.31250	64	118	5/16	\$146.21	<b>\$112.58</b>
OSG651037511	3/8	--	--	9.525	0.37500	76	136	3/8	\$192.18	<b>\$147.98</b>
OSG651042111	27/64	--	--	10.716	0.42188	86	146	7/16	\$213.01	<b>\$164.02</b>
OSG651043711	7/16	--	--	11.113	0.43750	89	156	7/16	\$220.95	<b>\$170.13</b>
OSG651050011	1/2	--	--	12.700	0.50000	102	167	1/2	\$254.91	<b>\$196.28</b>