



A Brand® ADO-SUS Series 5200/5210

Advanced Performance Coolant-Fed Carbide Drills
for Stainless Steel

**List Price
Less 23%**

A
The A Brand

Sizes listed in the table below are stocked at Mars Supply, but **ALL** sizes within List 5200 & 5210 drill series are included in this sale.

The A Brand® ADO-SUS drill series is OSG's premium line of carbide coolant-fed high performance drills, designed to drill in stainless steel. New "Mega Cooler™" coolant hole shape improves coolant flow, chip evacuation and cutting heat generation. This reduces work hardening, which leads to longer tool life during tapping and reaming operations. While our proprietary WXL® coating provides drastically higher coating oxidation temperature and hardness that dramatically improves wear resistance.

NOTE: MEGA COOLER™ applies only to diameter sizes over 6 mm.

**List
5200**



**SPEED
FEED
P358**

CARBIDE

WXL



30°

**SHANK
h6**

**List
5210**



**SPEED
FEED
P358**

CARBIDE

WXL



30°

**SHANK
h6**

	Order #	Diameter				Flute Lgth. mm	OAL mm	Shk. Dia. mm / in	List Price	Sale Price	
		Fractional	Wire	Letter	mm						Inch
List 5200 ~ 3xD	OSG8665260	--	--	--	2.600	0.10236	16	66	3mm	\$72.44	\$55.78
	OSG520010912	7/64	--	--	2.778	0.10938	17	66	3mm	\$72.44	\$55.78
	OSG520012512	1/8	--	--	3.175	0.12500	20	74	1/8"	\$74.99	\$57.74
	OSG520013512	--	--	--	3.440	0.13543	21	74	4mm	\$74.99	\$57.74
	OSG520014012	9/64	--	--	3.572	0.14063	22	74	4mm	\$74.99	\$57.74
	OSG520015212	--	--	--	3.860	0.15197	24	74	4mm	\$75.77	\$58.34
	OSG520016812	--	--	--	4.270	0.16811	26	80	6mm	\$77.78	\$59.89
	OSG8665510	--	--	--	5.100	0.20079	26	82	6mm	\$89.48	\$68.90
	OSG8665520	--	--	--	5.200	0.20472	26	82	6mm	\$89.48	\$68.90
	OSG520021812	7/32	--	--	5.556	0.21875	28	82	1/4"	\$94.46	\$72.73
	OSG8665635	1/4	--	E	6.350	0.25000	32	88	1/4"	\$94.46	\$72.73
	OSG520026112	--	--	--	6.650	0.26181	34	88	8mm	\$100.14	\$77.11
	OSG520027012	--	--	--	6.860	0.27008	35	88	8mm	\$100.14	\$77.11
	OSG8680700	--	--	--	7.000	0.27559	35	88	8mm	\$111.26	\$85.67
	OSG520028112	9/32	--	--	7.144	0.28125	36	94	5/16"	\$117.51	\$90.48
	OSG520031212	5/16	--	--	7.938	0.31250	40	94	5/16"	\$124.26	\$95.68
	OSG8680810	--	--	--	8.100	0.31890	41	101	10mm	\$136.78	\$105.32
	OSG8680860	--	--	--	8.600	0.33858	43	101	10mm	\$142.57	\$109.78
	OSG520034012	--	--	--	8.640	0.34016	44	101	10mm	\$142.57	\$109.78
	OSG520034812	--	--	--	8.860	0.34882	45	101	10mm	\$142.57	\$109.78
	OSG8665940	--	--	--	9.400	0.37008	47	106	10mm	\$149.75	\$115.31
	OSG520037512	--	--	--	9.525	0.37500	48	106	3/8"	\$162.55	\$125.16
	OSG520041112	--	--	--	10.440	0.41102	53	113	12mm	\$171.74	\$132.24
	OSG520042212	27/64	--	--	10.716	0.42188	54	113	7/16"	\$181.07	\$139.42
	OSG8666075	--	--	--	10.750	0.42323	54	113	11mm	\$181.07	\$139.42
	OSG520042712	--	--	--	10.860	0.42756	55	113	12mm	\$181.07	\$139.42
	OSG8681100	--	--	--	11.000	0.43307	55	113	12mm	\$181.07	\$139.42
	OSG520043712	7/16	--	--	11.113	0.43750	56	113	7/16"	\$187.79	\$144.60
	OSG8666160	--	--	--	11.600	0.45669	58	120	12mm	\$202.21	\$155.70
	OSG520050012	1/2	--	--	12.700	0.50000	64	128	1/2"	\$216.65	\$166.82
List 5210 ~ 5xD	OSG521012512	1/8	--	--	3.175	0.12500	29	86	1/8"	\$93.72	\$72.16
	OSG521018712	--	--	--	4.763	0.18750	44	95	3/16"	\$99.44	\$76.57
	OSG521021812	7/32	--	--	5.556	0.21875	45	100	1/4"	\$111.17	\$85.60
	OSG8667635	1/4	--	E	6.350	0.25000	52	109	1/4"	\$111.17	\$85.60
	OSG521031212	5/16	--	--	7.938	0.31250	64	118	5/16"	\$146.21	\$112.58
	OSG521037512	3/8	--	--	9.525	0.37500	76	136	3/8"	\$192.18	\$147.98
	OSG521043812	7/16	--	--	11.113	0.43750	89	156	7/16"	\$220.95	\$170.13
	OSG521050012	1/2	--	--	12.800	0.50000	103	167	1/2"	\$254.91	\$196.28