

HSS Countersinks

HSS Uniflute[®] ~ Series 61
HSS Chatterless 6-Flute ~ Series 79





Series 61 HSS Uniflute® Countersinks are designed for general purpose countersinking, chamfering or deburring • Self-piloting and completely chatterless • No secondary burs formed • Each size may be used on a wide range of hole diameters • Use on machine tool or in hand-held tool applications • Easily resharpened • Steam homogeneous surface treatment (blackening) to prolong tool life and prevent galling

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60°	82°	90°	100°	120°	Diameter	Shank	OAL	List Price	Sale Price
MAF61012501	MAF61012502	MAF61012503	MAF61012504	MAF61012506	1/8"	1/8"	1-1/2"	\$10.16	\$6.40
MAF61018701	MAF61018702	MAF61018703	MAF61018704	MAF61018706	3/16"	3/16"	1-1/2"	\$10.48	\$6.60
MAF61025001	MAF61025002	MAF61025003	MAF61025004	MAF61025006	1/4"	1/4"	2"	\$10.92	\$6.88
MAF61037501	MAF61037502	MAF61037503	MAF61037504	MAF61037506	3/8"	1/4"	2"	\$12.41	\$7.82
MAF61050001	MAF61050002	MAF61050003	MAF61050004	MAF61050006	1/2"	1/4"	2"	\$15.12	\$9.53
MAF61062501	MAF61062502	MAF61062503	MAF61062504	MAF61062506	5/8"	1/4"	2-1/4"	\$20.19	\$12.72
MAF61075001	MAF61075002	MAF61075003	MAF61075004	MAF61075006	3/4"	1/2"	2-3/4"	\$29.48	\$18.57
MAF61100001	MAF61100002	MAF61100003	MAF61100004	MAF61100006	1"	1/2"	2-3/4"	\$49.10	\$30.93
MAF61125001	MAF61125002	MAF61125003			1-1/4"	1/2" *	3"	\$96.06	\$60.52
MAF61150001	MAF61150002	MAF61150003			1-1/2"	3/4" *	3-1/2"	\$130.05	\$81.93
MAF61200001	MAF61200002	MAF61200003			2"	3/4" *	3-3/4"	\$233.47	\$147.09
MAF61250001	MAF61250002	MAF61250003			2-1/2"	3/4" *	5"	\$622.55	\$392.21
MAF61300001	MAF61300002	MAF61300003			3"	3/4" *	5-1/4"	\$725.80	\$457.25

^{*}Straight shank with tang drive ~ Standard angles may be modified from 55° to 119°

Series 79 HSS Chatterless 6-Flute Countersinks are designed for economical, general purpose countersinking, chamfering or deburring.

Because of the multiple flute design, chip loads are generally smaller. Even at maximum speeds, chatter-free machining is possible. Steam homogeneous surface treatment (blackening) is used to prolong tool life and prevent galling.

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60°	82°	90°	100°	120°	Diameter	Shank	OAL	List Price	Sale Price
MAF79012501	MAF79012502	MAF79012503	MAF79012504	MAF79012506	1/8"	1/8"	1-1/2"	\$9.72	\$6.12
MAF79018701	MAF79018702	MAF79018703	MAF79018704	MAF79018706	3/16"	3/16"	1-1/2"	\$10.65	\$6.71
MAF79025001	MAF79025002	MAF79025003	MAF79025004	MAF79025006	1/4"	1/4"	2"	\$10.78	\$6.79
MAF79031201	MAF79031202	MAF79031203	MAF79031204	MAF79031206	5/16"	1/4"	2"	\$12.86	\$8.10
MAF79037501	MAF79037502	MAF79037503	MAF79037504	MAF79037506	3/8"	1/4"	2"	\$13.34	\$8.40
MAF79050001	MAF79050002	MAF79050003	MAF79050004	MAF79050006	1/2"	3/8"	2"	\$16.47	\$10.38
MAF79062501	MAF79062502	MAF79062503	MAF79062504	MAF79062506	5/8"	3/8"	2-1/4"	\$23.78	\$14.98
MAF79075001	MAF79075002	MAF79075003	MAF79075004	MAF79075006	3/4"	1/2"	2-3/4"	\$32.61	\$20.54
MAF79087501	MAF79087502	MAF79087503	MAF79087504	MAF79087506	7/8"	1/2"	2-3/4"	\$44.75	\$28.19
MAF79100001	MAF79100002	MAF79100003	MAF79100004	MAF79100006	1"	1/2"	2-3/4"	\$49.83	\$31.39
MAF79125001	MAF79125002	MAF79125003	MAF79125004	MAF79125006	1-1/4"	1/2" **	3"	\$76.34	\$48.09
MAF79150001	MAF79150002	MAF79150003	MAF79150004	MAF79150006	1-1/2"	3/4" **	3-1/2"	\$109.39	\$68.92
MAF79200001	MAF79200002	MAF79200003	MAF79200004	MAF79200006	2"	3/4" **	3-3/4"	\$185.57	\$116.92
MAF79250001	MAF79250002	MAF79250003			2-1/2"	3/4" **	5"	\$480.40	\$302.65
MAF79300001	MAF79300002	MAF79300003			3"	3/4" **	5-1/4"	\$661.46	\$416.72

^{**} Straight shank with tang drive

Series 79 4-Pc. Chatterless 6-Flute Countersink Sets



	ncludes 1/4", 1/2", 3/4" and 1" diameter ools. Packaged in plastic case.							
4-Piece Set	Incl.	List	Sale					
Order #	Angle	Price	Price					
MAF79000011	60°	\$112.09	\$70.62					
MAF79000012	82°	\$112.09	\$70.62					
MAF79000013	90°	\$112.09	\$70.62					
MAF79000014	100°	\$112.09	\$70.62					

Series 79 7-Pc. Chatterless 6-Flute Countersink Sets



Incl. 1/4", 5/16", 3/8", 1/2", 5/8", 3/4" and 1" diameter tools. Packaged in plastic case.						
7-Piece Set Order #	Incl. Angle	List Price	Sale Price			
MAF79000001	60°	\$163.10	\$102.75			
MAF79000002	82°	\$163.10	\$102.75			
MAF79000003	90°	\$163.10	\$102.75			
MAF79000004	100°	\$163.10	\$102.75			



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Offer Good Through 3/31/2021